



**TWIN OAKS
HAMMOCKS**

2010
Catalog



High Quality, Hand-Crafted Hammocks Made in the USA.

A Proud Tradition of TWIN OAKS HAMMOCKS

At Twin Oaks, we believe quality starts at the beginning—in every fiber of every rope and in every grain of every log. We start with yarn specially chosen for weather-resistance and colorfastness, and twist it into durable rope in all the colors of the rainbow—and then some.

Our spreader bars begin as locally-harvested White Oak logs, which we mill and kiln-dry on site for well-seasoned outdoor use. The completed spreaders are hand-brushed with natural linseed oil and air-dried to maintain the beauty of the wood grain.

The care and attention we put into the frames of our Oakweave Hanging Chairs is unparalleled. Each frame is hand-assembled then sanded, not once, not twice, but three times, resulting in a chair that conforms effortlessly to your body.

For our fabric hammocks and pillows, we choose the best outdoor fabrics in the industry, and reinforce our stitching to ensure a tough, yet beautiful, product that will endure the seasons.

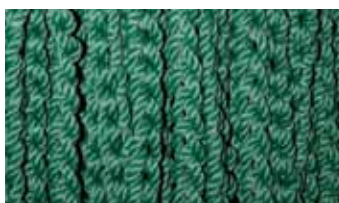
Our macramé harnesses are made by hand, and carefully measured and trimmed so that every hammock we make is stable and comfortable.

We weave each rope hammock ourselves, using techniques and equipment designed to be easy on the body and to minimize waste.



Finally, expertly-tied knots complete a hammock that is both sturdy and attractive.

The quality of Twin Oak's products is a reflection of the people who craft them, who staff our offices, and who work hard to meet our customers' needs—your needs. There are no employees at Twin Oaks Hammocks. Each worker is an equal owner of our business, and each worker puts the pride of ownership into our products and our customer service. Our dedication to quality allowed us to stand behind one of the best warranties in the industry.



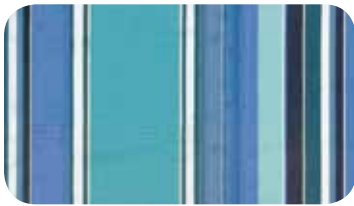
Quilted Hammocks



Quilted Hammocks are reversible cushioned hammocks constructed with two layers of weather-resistant, top quality outdoor fabric quilted over 10 oz. poly-fill fiber. Featuring matching colored rope harnesses and solid White Oak spreader bars finished with natural boiled linseed oil.

Sunbrella® Quilted Hammocks

Size: 6½' x 4½' bed size, 13' long overall
Hanging Hardware: Included
Stand: Economy model
Weight Capacity: 450 lbs.
Fabrics: Sunbrella® and Glenn Tuff®



Lazy River #11249
Back: Navy
Rope: Navy
Pillows: Navy



Desert Sunset #11254
Back: Papaya
Rope: Sandstone
Pillows: Papaya, Wheat



Ginger #11204
Back: Wheat
Rope: Sandstone
Pillow: Wheat



Walnut #11206
Back: Wheat
Rope: Sandstone
Pillow: Wheat



Rainforest #11253
Back: Palm
Rope: Sandstone
Pillows: Palm, Wheat



Russet #11248
Back: Wheat
Rope: Sandstone
Pillow: Wheat



Redwood #11203
Back: Terra
Rope: Sandstone
Pillow: Terra



Pennant #11256
Back: Canvas Heather Beige
Rope: Sandstone
Pillows: Black, Sand



Chelsea #11261
Back: Caramel
Rope: Lambswool
Pillow: Caramel



Black & Tan #11260
Back: Canvas Heather Beige
Rope: Sandstone
Pillows: Black, Sand

Glen Tuff® Quilted Hammocks



Oceanside #11273
Back: Sand
Rope: Sandstone
Pillows: Sand, Navy



Green & White #11276
Back: Green
Rope: Green
Pillow: Green

Twintex™ Quick Dry Hammocks

Twintex hammocks are made from vinyl-coated polyester fabric that resists mold, mildew, sun, and snow. Comfortable mesh design breathes for cooling comfort and drains water for quick drying. Ideal for poolside, beachside, or any other waterside location. Twintex hammocks feature sturdy Olefin rope harnesses in matching colors and White Oak spreader bars hand-finished with natural linseed oil.



Size: 7' x 4½' bed size, 13' long overall

Hanging Hardware: Included

Stand: Economy model

Weight Capacity: 450 lbs.

Fabrics: Sunbrella® and Glenn Tuff®



Teak #11044
Rope: Sandstone
Pillow: Wheat



Opal #11041
Rope: Lambswool
Pillow: Sand



Evergreen #11043
Rope: Sandstone
Pillow: Black



Cascade #11047
Rope: Sandstone
Pillow: Sand



Chestnut #11045
Rope: Sandstone
Pillows: Sand, Black



Barley #11046
Rope: Lambswool
Pillows: Wheat & Sand



Spice #11039
Rope: Sandstone
Pillow: Sand



Myrtle #11005
Rope: Sandstone
Pillows: Green, Sand



Slate #11035
Rope: Sandstone
Pillows: Black, Sand



Canvas Hammocks



Autumn Meadow
#11412
Rope: Sandstone
Pillow: Black



Bay Ribbed
#11419
Rope: Sandstone
Pillow: Sand



A stylish return to the classic maritime hammock of yesteryear. Our Canvas style hammocks are made using comfortable, lightweight, all-weather material. Our single layer of canvas allows for a cooling air flow through the bed and flexibility to stimulate the body sculpting comfort of the traditional rope hammock. Canvas style hammocks feature sturdy Olefin rope harnesses in matching colors and White Oak spreader bars, hand-finished with natural linseed oil.

Size: 6½' x 4½' bed size, 13' long overall
Hanging Hardware: Included
Stand: Economy model
Weight Capacity: 450 lbs.

Green Line Fabric

Hemp Hammocks

The newest addition to our environmental "Green" line, the Hemp Hammock is assembled with hemp rope and cloth. Hemp is the strongest natural fiber. Wax on the rope ends keep these natural ropes from fraying. Featuring solid White Oak spreader bars, hand-finished with natural linseed oil.

Size: 7' x 5' bed size, 13' long overall
Stand: Economy model
Hanging Hardware: Included
Weight Capacity: 450 lbs.
Fabrics: (From Left) Herringbone #10551, Pinwheel #10552, and Canvas #10553.



Herringbone (left) 100% natural, unbleached hemp woven in a classic, textured pattern.

Pinwheel (middle) 50/50 natural, unbleached hemp and flax blend in a pinwheel weave pattern. Heavier weight premium hemp hammock.

Canvas (right) 100% natural, unbleached hemp woven in a "plain weave" pattern.

Rope Hammocks

This traditional Carolina-style Rope Hammock has been our most popular product for many years. Each hammock is hand-woven at our rural Virginia production facility. We twist our own custom formulated Olefin rope, which is UV, mildew and rot-resistant. The yarn is solution-dyed for long lasting colors. Our spreader bars are White Oak, hand-finished with linseed oil to preserve the wood grain.

Family Size: 7' x 5' bed size, 13½' long overall

Stand: Economy model

Hanging Hardware: Included

Weight Capacity: 450 lbs.

Single Size: 7' x 4' bed size, 11' long overall. Comes in Hunter Green, Sandstone, and White.

Colors: (from top left) Cranberry #10155, Carrot #10162, Lemon #10164, Holly Green #10168, Bold Blue #10166, Purple #10158, White #10150, Lambswool #10160, Sandstone #10156, Graphite #10159, Hunter Green #10151, Navy #10153, and Black # 10157.



The Rainbow Hammock

There is indeed a pot of gold at the end of the rainbow! The Twin Oaks Rainbow Hammock is a sales sensation. Its vibrant colors attract the young and the young at heart (#10180).

Family Size: 7' x 5' bed size, 13½' long overall

Stand: Economy model

Hanging Hardware: Included

Weight Capacity: 450 lbs.



Made-To-Order Rope Hammocks

Sports teams, school colors, or local flavor, Twin Oaks Hammocks offers the widest range of custom hammock options in the industry. Mix and match any of our rope colors in either an interweave or stripe version. Chances are, if you can imagine it, we can make it.

Family Size: 7' x 5' bed size, 13½' long overall

Stand: Economy model

Hanging Hardware: Included

Weight Capacity: 450 lbs.



Silkspun Premium Rope Hammocks



Our Silkspun Olefin rope was created to simulate both the strength and the softness of silk. We twist our Silkspun Olefin rope from a fiber especially manufactured for the outdoor market. This yarn has hundreds more filaments per inch than our standard rope, creating a denser, smoother result. The yarn is solution dyed for a long-lasting, fade-resistant rope. Silky smooth Silkspun Olefin rope has an unsurpassed weatherability and is mildew and mold resistant.

Not content to merely improve the rope, we reconstructed our traditional style Rope Hammock to increase its comfort. The body of our Silkspun Hammock boasts 50% more rows of rope and 50% more stitches per row. This creates a bed with well over twice the standard number of stitches; a much closer weave resulting in added comfort and support. We complete our Silkspun Rope Hammocks with White Oak spreader bars, hand-finished with linseed oil to preserve the wood grain.

- Family Size:** 7' x 5' bed size, 13½' long overall
- Hanging Hardware:** Included
- Stand:** Economy model
- Weight Capacity:** 450 lbs.
- Colors:** (From Top) Lapis #10651, Spruce #10653, and Flax #10656.

Green Line Rope



Envirope Hammocks

A polyester hammock for both the environment and price conscious. Envirope is as soft as cotton, but with the durability and weatherability of polyester. A Twin Oaks exclusive, the Envirope hammock is made from 100% recycled polyester fiber (derived from old soda bottles). Envirope is mildew and mold resistant.

- Family Size:** 7' x 5' bed size, 13½' long overall
- Hanging Hardware:** Included
- Stand:** Economy model
- Weight Capacity:** 450 lbs.
- Single Size:** 7' x 4' bed size, 11' long overall.
- Color:** White #10301

Chairs

Oakweave Hanging Chairs

A unique indoor and outdoor swing chair with comfortable back support, features a solid White Oak frame with a comfortable woven seat and sturdy macramé harness. Finished with two coats of marine spar varnish for indoor or outdoor use.

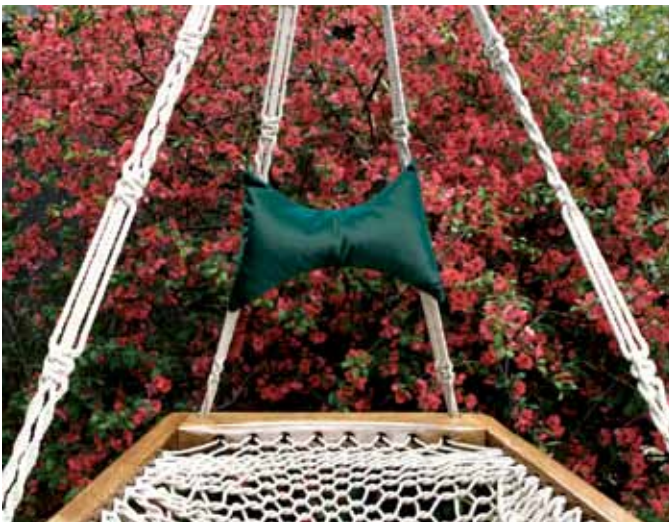
Size: Requires 7½' clearance.

Hanging Hardware: Included

Stand: A-Frame Chair Stand

Weight Capacity: 300 lbs.

Colors: Stocked in Flax Silkspun (Light Oak #17000 or Dark Walnut #17005 stain), Envirope #17050(Light Oak stain), and Rainbow #17015 (Dark Walnut stain). Other rope colors and stain combinations made to order.



Oakweave Chair Pillows

The Oakweave Chair pillow is a comfortable head rest made of durable weather resistant fabric. Attaches to the Oakweave Hanging Chair with Velcro loops.

Weight Capacity: 300 lbs.

Colors: Green #13700, Sand #13715, Papaya #13810, Navy #13705, Black #13713, and Pacific Blue #13716. See page 8.



Pendulum Chair

Woven rope hammock chair with macramé harness. White Oak spreader bar hand-finished with natural linseed oil.

Weight Capacity: 300 lbs.

Colors: Green #17205, Sandstone #17210, and White #17200.

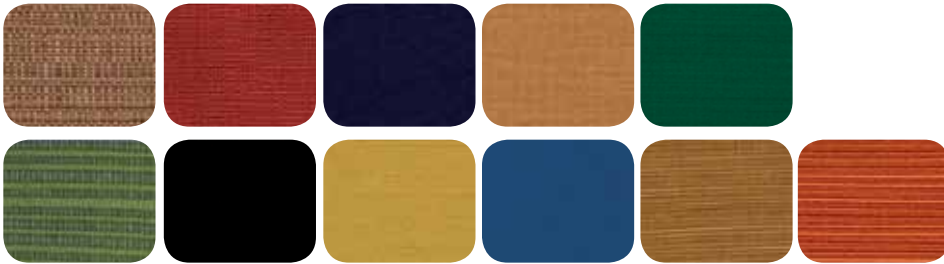
Hammock Pillows



Twin Oaks has the largest selection of pillows in the industry. Our Hammock Pillows are constructed of durable weather-resistant outdoor fabric, with an innovative design that allows for easy machine washing of the cover and replacement of the polyester fiberfill insert. Hammock Pillow attaches to the hammock spreader bar with velcro closure and loops.

Size: 14½" x 34"

Colors: See swatches below.



(left to right): Terra #13018, Navy Blue #13005, Straw #13103, Hunter Green #13000, Palm #13111, Black #13013, Wheat #13017, Pacific Blue #13014, Caramel #13019, & Papaya #13110.

Hammock Display Racks



Open Display Rack

If you have the space, this display is the perfect way to show off your hammock line. This display rack mimics our popular hammock stand and can hold up to 5 different models. Add pillows and give your customer a good approximation of the hammock in use (#14502).

Material: 14-gauge tubular steel.

Color: Textured black enamel-coated finish.



Folded Display Rack

This rack holds up to eight hammocks. An excellent display for smaller stores with limited space (#14500).

Material: 14-gauge tubular steel.

Color: Textured black enamel-coated finish.

Helpful Display Tips

Find out the best way to display Twin Oaks Hammocks by checking out our Helpful Tips section on page 10.

Stands



Hammock Stands

Constructed of heavy-duty tubular steel, with a powder-coated enamel finish that deters rust. Easy, no tool assembly. Large stands are designed for all Twin Oaks Hammocks except for Single Size Rope Hammocks.

Size: 4½' x 7½'

Hanging Hardware: Included

Weight Capacity: 450 lbs.

Colors: Black #14016 and Green #14015.

Stand Wheel Kit



The convenient way to move a hammock and stand from sun to shade. Tough plastic wheels on an attached axle make moving the stand a breeze (#14010).



Oakweave Chair Stand

The freedom of placement belongs to you with our Hanging Oakweave Chair stand. Manufactured with 14 gauge tubular steel for a heavy duty construction unmatched in the industry.

Size: 15½' long x 4' wide x 4' high

Hanging Hardware: Included

Weight Capacity: 450 lbs.

Colors: Green #14050

Hammock Hanging Kit



Heavy-duty hardware comes boxed with hammock hanging instructions, two ¾" steel screw hook assemblies, two S hooks, and two lengths of welded chain. Please note that all hammocks ship with

one complete hanging hardware kit included with each hammock (#12000).

Helpful Display Tips



The best way to sell Twin Oaks Hammocks is to have an informed and knowledgeable sales staff who can educate your customers as to the differences in the fabrics, ropes, and finishes. It is important for the customer to understand that there is a qualitative difference between a Twin Oaks Hammock and an imported hammock sold through a mass merchant. The quality and durability of the product is well worth the extra investment.

✿ Place your hammock display near the entrance. Like candy at the grocery checkout counter, hammocks are a great impulse item.

✿ Carry multiple models, colors, and makes. We don't recommend carrying every item. Our broad product line would be exhaustive for most dealers. Select a few models that fit with your other furniture lines, then take a couple of color choices in each

model. Giving the customer choices can help make the sale.

✿ If you have the space, place the hammock on a hammock stand, add a pillow, and let the customer take the product for a test ride. Or use the open display rack to show multiple models. Having a hammock extended to its full length gives the customer a better idea of the product's use.

✿ If space is at a premium, use the folded display rack to show up to eight different hammocks. If you have high ceilings, spread a hammock above the head of your customers. Rope hammocks display very well this way. Use a hammock to display other items and accessories, like cushions, pillows, pads, and other cross-promotional items. Another option is to spread your hammock across a wall.

✿ Be innovative and creative with your hammock display; most importantly, let the customer feel the fabrics and ropes. With a good display, hammocks will sell themselves.

✿ Let your customers know that all Twin Oaks Hammocks are made in America. We take pride in the crafting of our products and it shows.



Twin Oaks Promo Pack

New to hammocks? Confined for space? Looking for promotional sale items? Then the Twin Oaks Hammock Promo Pack is just the thing. Six Family Size Green rope hammocks packed in a shipping box that easily converts to an aisle display. Green Promo Pack #18000

Product Warranty

If a manufacturing defect becomes evident within two years of purchase, we will repair or replace your customer's hammock at no charge. After two years, we will repair their hammock (when possible) for a small charge.



About Twin Oaks Community

Twin Oaks is an intentional community of about 90 adults and 12 children living on 465 acres of farm and forest land in rural Virginia. Since 1967, our way of life has reflected our values of cooperation, sharing, nonviolence, equality, and ecology. We do not have a group religion; our beliefs are diverse. We do not have a central leader; we govern ourselves by a form of democracy with responsibility shared among our members. We are economically self-supporting, and partly self-sufficient. In addition to our casual furniture business, we also sell organic soy products and index books. To find out more about Twin Oaks Community, visit our website: www.TwinOaks.org.



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